

Weighing Solution for Modified Degradable Materials



## Pain Points in Biodegradable Material Production and Batching

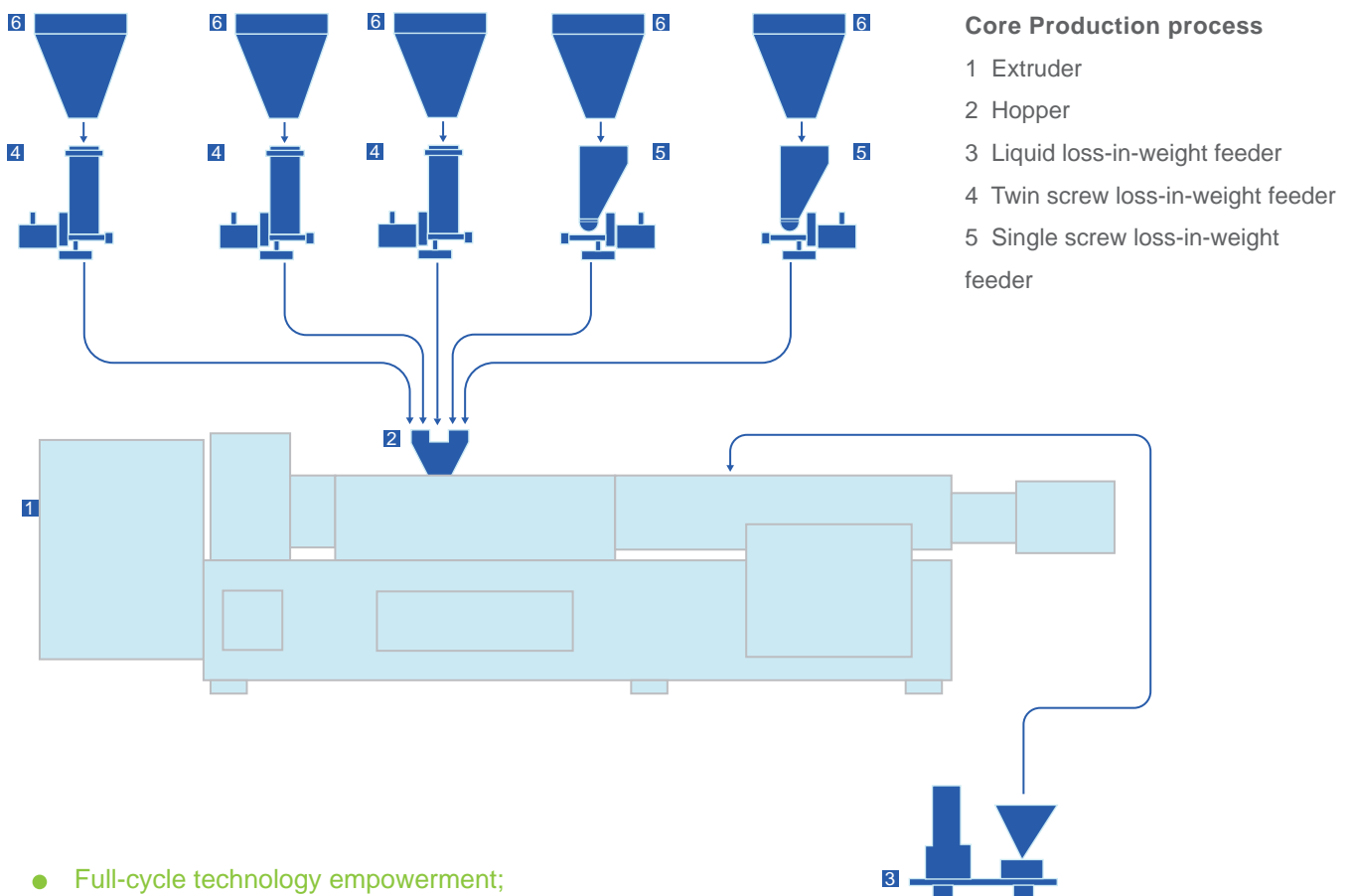
In the production of biodegradable materials, the end-use scenarios of modified materials vary, leading to diverse requirements for raw material formulations. The production process demands stringent precision in key indicators such as batching accuracy. Traditional manual batching is not only labor-intensive but also prone to affecting the quality of the final product due to insufficient metering precision.

Transcell Technology's products possess core advantages of stability, safety, and reliability. Transcell engineers participate throughout the entire project design process, from the initial design stages to installation and commissioning, providing comprehensive technical support. This enables automated production lines and controllable on-site feeding, ensuring consistent and stable product performance and providing strong support for efficient and stable production line operation. It effectively improves quality management, optimizes product quality, and increases production efficiency.



## Biodegradable Plastics | Loss-in-weight Feeder Application Cases

Transcell Technology has customized loss-in-weight feeders for biodegradable plastic production lines to precisely address the challenges of formulating and metering biomass raw materials such as biodegradable resins and starches.



- Full-cycle technology empowerment;
- Real-time monitoring of feed volume to form closed-loop control;
- Compatible with various biodegradable raw materials;

The equipment boasts a wider range of feeding adaptability and features an integrated gearbox, resulting in a streamlined structure and easy maintenance. Simultaneously, its optimized cleaning and maintenance design significantly reduces cleaning time, making material switching and maintenance more efficient and convenient. It is well-suited to the modern production needs of high-frequency material changes, including for biodegradable materials and other diverse products.

## Single/Twin screw Loss-in-weight Feeder



- Modular design, stable conveying, various material types.
- Easy to clean, standard OEB2.
- Various screws and barrels options are available, and special solutions can be customized for special materials.
- All feeding screws are manufactured using stamping process, ensuring uniform screw lead, low runout, and accurate discharge.
- Main components are independently designed and manufactured, with a full range of spare parts available and short replacement cycles.
- The self-developed controller features high computing speed, strong anti-interference capability, and reliable communication.
- The operating system is designed with an industrial PC, enabling intelligent recipe management and automatic matching between material and feeder

## Liquid Loss-in-weight Feeder



- Diaphragm pumps, piston pumps, and gear pumps can be selected according to the materials.
- Modular design, mobile metering workstation design.
- Suitable for various of liquid materials: silanes, DCP, BDP, white oils, wax oils, etc.
- Two heating options are available: temperature controller heating and electric heating.
- Key components are designed and manufactured in-house, with a full range of spare parts and a short replacement cycle.
- Independently developed controller boasts high processing speed, strong anti-interference capabilities, and high communication reliability;
- Operating system adopts an industrial computer design, featuring intelligent formula management of material and feeder compatibility Automatic determination;

Design Data						
Name	Loss-in-weight Feeder					Liquid Loss-in-weight Feeder
Model	TG-LW-SS80U	TG-LW-SS80U	TG-LW-ST40U	TG-LW-ST40U	TG-LW-ST20U	TG-LW-LF50W
Material Name	PBAT granule	PLA granule	Talco	Starch	Mixed auxiliary powder	Glycerol
Flow Rate	50-400kg/h	10-100kg/h	20-200kg/h	20-200kg/h	1-20kg/h	10-100kg/h
Metering Bin	120L	120L	55L	55L	15L	50L
Feeding Motor	1KW	1KW	1KW	1KW	0.4KW	1.1KW
Contact Material	SS304					SS304
Soft connection	Silicone rubber/soft fabric cover					Silicone rubber
Horizontal stirring	Yes					/
Stirring Motor	/					/
Material Temp	/					Just metering bin need to heating
Others	/					/

Note: For details, please configure according to specific requirements.



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